

## NeutraSeal

### Reducing the energy cost of mine water treatment by 50%



**Water powered water treatment:** The technology reduces capital cost due to its modular, scalable design and lower footprint. Operational costs are reduced by harnessing a static head of water by siphon or gravity flow (Patent pending), to displace pumping costs, and by introducing optimised neutralisation and aeration processes (Patent pending).

#### NeutraSeal Pilot Project

NeutraSeal has been successfully piloted by Minus Engineering and Camborne School of Mines (CSM), University of Exeter, at an abandoned tin mine in Cornwall, UK. Project co-funded (2012) by the UK's innovation agency, the Technology Strategy Board and Minus.

The pilot plant was built with a capacity to treat 72 m<sup>3</sup>/day of acid mine water. The project demonstrated NeutraSeal's 50% energy saving compared with conventional High Density Sludge (HDS) plants. Treatment performance was tested by CSM.

#### NeutraSeal Advantages

1. 50% reduction in electricity costs.
2. Capital cost of plant is circa 30% lower than conventional fixed structure systems.
3. NeutraSeal is scalable, designed to treat flows of up to 2000 m<sup>3</sup>/hr.
4. NeutraSeal can treat a variety of water compositions and flow rates, and be adapted to remove specific contaminants (e.g. Mn and SO<sub>4</sub>).
5. The process is modular and has a reduced footprint, reducing mobilisation cost.
6. Typically 60% the size of conventional plants.
7. The sealed nature of the system increases its reliability in extreme environments.
8. Metals can be recovered from suitable waters to provide a revenue stream.

**A demonstration of the pilot plant can be arranged upon request.**



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